

FRAUNHOFER INSTITUTE FOR ENVIRONMENTAL, SAFETY, AND ENERGY TECHNOLOGY UMSICHT, INSTITUTE BRANCH SULZBACH-ROSENBERG

# **BAVARIAN PHOSPHORUS STRATEGY**

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#### **BACKGROUND/PURPOSE OF THE WORK**

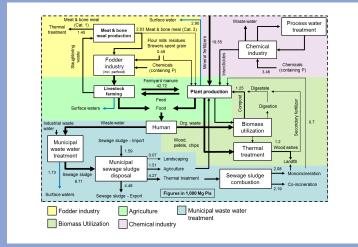
Phosphorus is an essential and geologically limited resource which is not suitable in main applications. Bavaria has no natural phosphate deposits therefore it is dependent on imports. Within the Bavarian Phosphorus Strategy Fraunhofer UMSICHT, Institute branch Sulzbach-Rosenberg, developed basics and recommendations for a sustainable Phosphorus management in Bavaria. The total use of phosphorus in Bavaria was estimated about 72.900 Mg P/a (2012/13). Relevant material flows were determined bearing a recovery potential of some 60 to 80 % of mineral phosphate fertilizers.

#### **APPROACH**

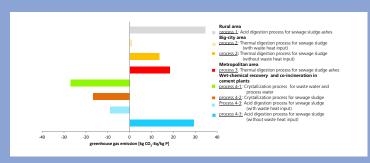
- Evaluation of the phosphorus potential of different material flows
- Determination of six relevant and promising phosphorus recovery processes for Bavaria
- Technical, environmental and economic assessment of these scenarios
- Development of political and flanking recommendations for the implementation of a sustainable phosphorus management in Bavaria

#### **RECOMMENDATIONS**

- Concrete formulation of targets regarding the phosphorus recycling
- Intensive use of the important phosphorus material flows (waste water management and animal by-products) for the increase of the phosphorus recovery potential
- Rapid initiation of phosphorus recycling by the realization of scenario 4-3
- Combination of scenario 1,2 and 3 for a long-term efficient entire Bayarian solution
- ☐ Use of political and flanking recommendations for the advancement of sales market for secondary phosphates



#### Phosphorus material flow model for Bavaria



### Greenhouse gas emissions from different processes





