



DEMONSTRATIVE MODEL OF CIRCULAR ECONOMY PROCESS IN A HIGH QUALITY DAIRY INDUSTRY  
con il contributo dell'Unione Europea life 15 ENV/T/000585



# LIFE-DOP - Nutrient management best practices in dairy production for Italian cheese

Giuliana D'Imporzano, Daniela Lovarelli, Stefano Garimberti, Alberto Tamburini, Fabrizio Adani



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## LIFE DOP goals



Frame a production model for Parmigiano Reggiano and Grana Padano that is sustainable and environmental friendly

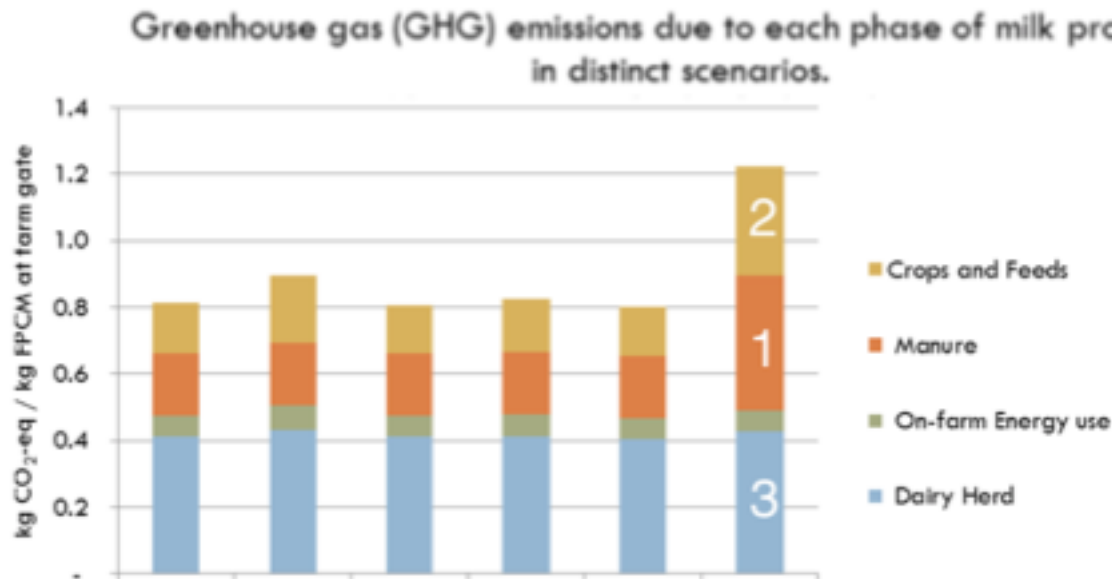
By proper nutrient management and increased efficiency.



## Key phases of dairy production causing environmental impacts

Slurry management

Nutrients use/recovery are key points of sustainable production





## What LIFE DOP project aims to improve



- Slurry –manure management
- Fertilization and nutrient management in fields
- Stable management



# Forerunner system baseline



Cows



Milk



Slurry



40 stables  
5550 cows  
Total dedicated area 2113 ha  
6 Cheese factories  
54.300 tons/year of milk

## Forerunner system: audit and baseline

Nutrients	N	P
	ton N/year	ton P/year
Input from feed	783	144
Input from sintetic fertilizers	63	6
Deposition	63	0
Biological fixation	163	0
<b>TOTAL NUTRIENT INPUT</b>	<b>1073</b>	<b>151</b>
Export (milk)	251	48
Export (meat)	37	9
<b>NUTRIENT EXPORT</b>	<b>311</b>	<b>65</b>
Residual nutrient load in system	762	82



Total CO<sub>2</sub> eq emitted  
due to the milk  
production  
**76092 ton/year**

Specific emission  
**1.4**  
kg CO<sub>2</sub> eq/kg milk

## Forerunner system: audit and baseline



- The system has a huge input of nutrients from feeding import (73% of N and more than 96% of P)
- The export with products is very low compared with import
- The **local forage system** has high sustainability (low chemical N import and high biological fixation)

## Improvement I: slurry management



Digestate is processed to produce renewable fertilizer in place of chemical fertilizers



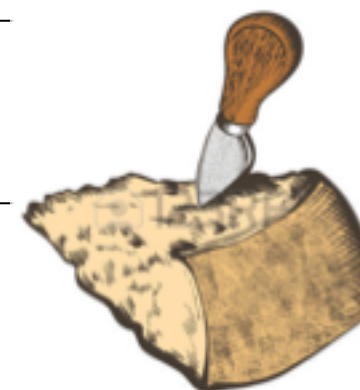
Slurries and manure are processed and sent to produce biogas and renewable energy





## Improvement I: slurry management

Nutrients	N	P
	ton N/year	ton P/year
Input from feed	783	144
Input from sintetic fertilizers	63	6
Deposition	63	0
Biological fixation	163	0
<b>TOTAL NUTRIENT INPUT</b>	<b>1073</b>	<b>151</b>
Export (milk)	251	48
Export (meat)	37	9
Export (processed digestate)	144	40
Ammonium sulphate	62	0
<b>TOTALE NUTRIENT EXPORT</b>	<b>494</b>	<b>95</b>
Residual nutrient load in system	579	62



Total CO<sub>2</sub> eq emitted due to the milk production  
**72055 ton/year**

Specific emission  
**1.3**  
kg CO<sub>2</sub> eq/kg milk

## Improvement I: slurry management



5.3 milio Kwh/year renewable energy



245 Tons/year recovered fertilizers ( N and P)



-5.2% CO<sub>2</sub>



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## Slurry and manure derived fraction replace Maize in biogas plant



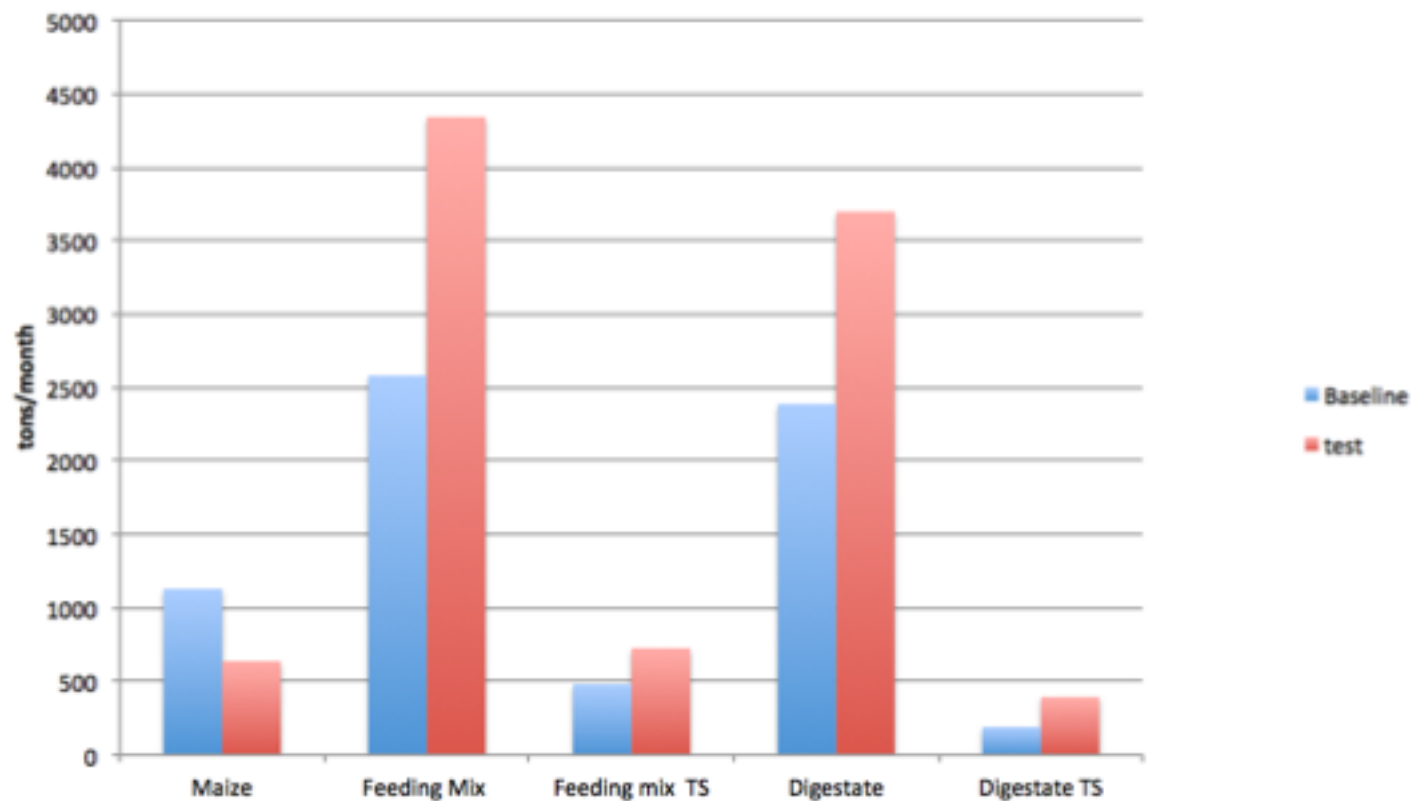


## Slurry and manure derived fraction replace maize numbers

Parameter	Biogas plant 1	Biogas plant 2
Maize substitution	15%	Up to 60%
Energy demand increase	Not detectable	Not detectable
Stability of process	yes	yes
Volume of digestate increase	negligible	40%
Increase in the amount of nitrogen	1.4 fold increase	1.7 fold increase



## One year mass balance: baseline vs test





## Improvement 2: stable management



Detection of the state of art (ration, fodder use, management of slurry)

Evaluation of economic and environmental efficiency

Identification of improvement points and feedback to stables



## Stable management baseline

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Expected milk production (according to diet )	kg/cow day	33
Actual milk production	Kg/cow day	26

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**Inefficiency** **%** **21%**

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Causes of production loss:

Sanitary problems

Reproductive efficiency

Feeding

## Improvement 3: Field management

Virtuous and innovative management of digestate and slurry in the fields: injection and fertigation at maize raise (precise farming)

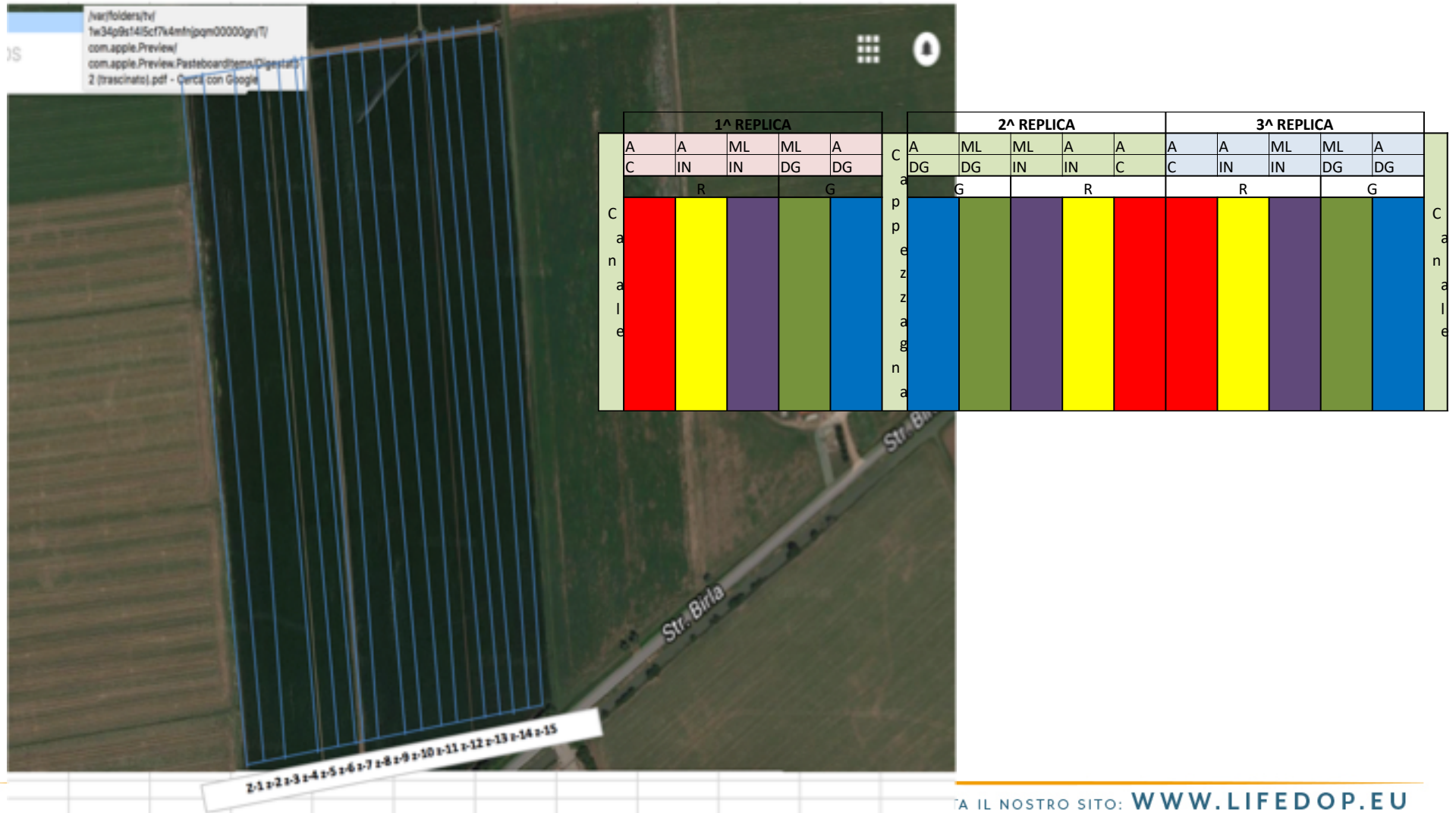
Strong reduction of chemical fertilizer

Conservative agriculture practices that preserve soil quality: minimum tillage





# Demofield





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## Demofield



Good rise of culture

Good omogeneity

No weed problems in  
minimum tillage

## Benefits

Improved air quality: reduction of ammonia emissions into the atmosphere.

Saving of fossil fuels to produce synthetic fertilizers

Better soil quality and biodiversity.

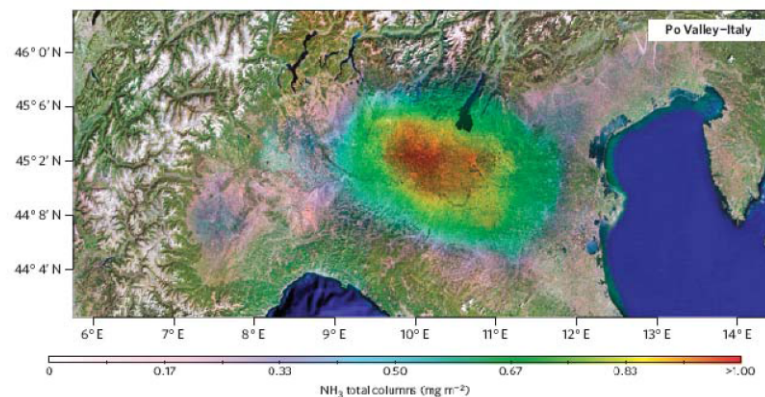


Figure 2 - Annual averaged  $\text{NH}_3$  columns over three agricultural valleys (Clarisse et al., 2009).





## Extended system : audit and baseline

Nutrients	N	P
	ton N/year	ton P/year
Input from feed	1,045	218
Input from sintetic fertilizers	172	17
Deposition	86	0
Biological fixation	126	0
<b>TOTAL NUTRIENT INPUT</b>	<b>1430</b>	<b>235</b>
Export (milk)	362	68
Export (meat)	51	12
<b>TOTALE NUTRIENT EXPORT</b>	<b>413</b>	<b>81</b>
Residual nutrient load in system	1016	109



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Calculation of the existing environmental impact  
(verification of current status and LCA calculation)



Measurement of the impact of the sustainable model on a  
demonstration scale (demofield, field measurements)



Definition of the constraints and good practices to be  
followed .



Implementation and certification

# Thank you for your attention



VISITA IL NOSTRO SITO: [WWW.LIFEDOP.EU](http://WWW.LIFEDOP.EU)

[info@lifedop.eu](mailto:info@lifedop.eu)

[Giuliana.dimporzano@gmail.com](mailto:Giuliana.dimporzano@gmail.com)

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