One-day workshop at Aquatech, Amsterdam RAI, Thursday 13th March 2025

https://phosphorusplatform.eu/AquatechWorkshop

The new EU requirements of the revised Urban Waste Water Treatment Directive for phosphorus removal, reuse and recycling:

interactions between tighter discharge consents, chemical P-removal coagulants, P-recovery

NOTE: participants have free access to Aquatech on condition that you MUST register BOTH for Aquatech (here) and for the ESPP workshop (here)

See: summary ESPP workshop on iron-phosphate interactions (2020) www.phosphorusplatform.eu/scope138

Location: Amsterdam RAI - room D201-202 - Elicium building (Hall 13), second floor, Entrance D.

- **9h00:** reception coffee
- 9h15 10h15: Iron / aluminium salts and tighter P-removal requirements
 - Jean-Christophe Ades, Incopa (European Inorganic Coagulants Producers Association): overview on coagulant use for effective and efficient phosphorus removal
 - Chris Thornton, ESPP: Overview of the revised EU Urban Waste Water Treatment Directive 2024/3019, in particular requirements for nutrient removal, contaminant reduction in sludge
 - Dries Huygens, European Commission Joint Research Centre: Defining phosphorus "reuse and recycling rates" in the revised Urban Waste Water Treatment Directive 2024/3019
 - Questions and discussion

• 10h15: Networking break

- **10h45 12h30:** The revised Urban Waste Water Treatment Directive (2024) phosphorus "reuse and recycling" targets
 - Two breakout sessions (1 ¾ h)
 - Impacts of Fe/al on P-recovery processes (P "recycling") Room D407 Rapporteur: Ida Engan, COWI
 - Christian Kabbe, EasyMining: Ash2Phos process, demonstrated separation of phosphorus from iron/aluminium in sludge ash, recovery of the P, Fe, Al
 - Mohamed Takhim, TTBS: RubiPhos technology® for separating P and other nutrients from Al/Fe from sewage sludge ashes
 - Andrea Salimbeni, ReCord: Investigations into separating phosphorus from Fe/Al via leaching of sewage sludge biochars
 - Hubert Halleux & Marc Sonveaux, Prayon: High efficiency recovery of phosphorus with iron and aluminium separation
 - Marga Breeuwsma, SusPhos B.V.: The added value of iron and aluminium for the SUSPHOS phosphate recovery technology
 - Helmut Gerber, Pyreg: Phosphorus plant availability and solubility of Pyreg sewage sludge biochar, from sewage treatment with and without Fe/Al coagulant use
 - Matthias Rapf, Stuttgart University: Recovery of phosphorus as P4 from sewage sludge, fate of iron, in the Flashphos process
 - Frans Horstink, ThermusP: The active role of iron in Spodofos P4 recovery from sewage sludge ash
 - Fe/Al in digested sludge and crop phosphorus availability (P "reuse") Room D201-202
 - Kasper Reitzel, University of Southern Denmark (SDU): Phosphorus reuse from dredged lake sediment iron and crop P availability
 - Ruben Sakrabani, Cranfield University UK: Phosphorus plant availability from iron dosed sludge
 - Anders Finnson, Svensktvatten (Swedish Water) and Håkan Jönsson, SLU (Swedish Agriculture University):
 Sewage sludge crop phosphorus availability data from long-term field trials in Sweden
 - José-Marie Gomez, Biomasa Peninsular and EFAR (European Federation for Agricultural Recycling): Data on agricultural value of sewage sludges containing iron or aluminium
 - *SM Ashekuzzaman, MTU Munster Technological University, Cork, Ireland*: impacts of iron and aluminium on crop P availability of dairy wastewater and sewage sludges, and relevant biobased fertilisers

- Naeimeh Vali, University of Borås, Sweden: Effects of Fe/Al on P Compounds in Biochars and Impacts of Adding K Compounds
- 12h30 13h45: Lunch
- 13h45 15h00: Phosphorus recycling upstream of sludge combustion (from liquor or sludge flows)
 - Two breakout sessions (1 ¼ h)
 - P removal and recovery mainstream and sidestream Room D407
 - Joachim Clemens, SF Soepenberg: iPhos process
 - *Dirk Herold, Xylem:* return and release stream Ostara struvite recovery, % of waste water treatment plant input P recoverable
 - Carlo Belloni, Wetsus, Netherlands: P adsorption/release from iron oxide adsorbents for high rates of P-removal and P-recovery
 - Ana Soares, Cranfield University UK: Ion exchange process for P-removal and recovery, interactions with coagulants
 - Recovery of phosphorus as iron phosphate and possible uses or processing Room D201-202
 - Martijn van Leusden, Royal Haskoning DHV: ViviMag® vivianite recovery trials
 - Martijn Bovee, Aquaminerals: Valorisation routes for vivianite to products with markets
 - Kirill Nikitin, University College Dublin: Test results for recovery of organic phosphate esters from vivianite, SINFERT process
 - Maria Cinta Cazador Ruiz, Fertiberia: agronomic value and market for vivianite as an FE+P fertiliser in iron-deficient soils
- 15h00 15h30: Networking break
- **15h30 16h30** Conclusions, perspectives, proposals (1 ½ h):
 - Sussan Pasuki, Heidelberg Materials and CEMBUREAU: Sustainability in the cement industry the use of P-depleted sewage sludge as a fuel on the road to decarbonization
 - Reports from the four breakouts
 - Panel
 - Questions and discussions
- 16h30: Networking drinks offered by Netherlands Nutrient Platform, NL Pavilion Hall 12